### HTV Application Instructions

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<th>Product</th>
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<tr>
<td>EasyWeed Extra</td>
<td>• 100% cotton • Poly/cotton blends • 100% polyester • Leather • Nylon</td>
<td>• Cut in reverse and weed design • Preheat garment for 2-3 seconds • Apply design at 305°F/150°C with medium pressure for 10-15 seconds • Peel backing hot or cold</td>
<td>• Wait 24 hours before first wash • Machine wash warm or cold / mild detergent • Do not bleach or dry clean • Dry on normal setting</td>
<td>45°/60°</td>
<td>PU</td>
<td>90/3.5</td>
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<tr>
<td>EasyWeed Electric</td>
<td>• 100% cotton • Poly/cotton blends • 100% polyester • Leather</td>
<td>• Cut in reverse and weed design • Preheat garment for 2-3 seconds • Apply design at 305°F/150°C with medium pressure for 15 seconds • Peel backing hot or cold</td>
<td>• Wait 24 hours before first wash • Machine wash warm or cold / mild detergent • Do not bleach or dry clean • Dry on normal setting</td>
<td>45°/60°</td>
<td>PU</td>
<td>90/3.5</td>
</tr>
<tr>
<td>EasyWeed Stretch</td>
<td>• 100% cotton • Poly/cotton blends • 100% polyester • Leather • Lycra®/spandex</td>
<td>• Cut in reverse and weed design • Preheat garment for 2-3 seconds • Apply design at 305°F/150°C with medium firm pressure for 15 seconds • Peel backing hot or cold</td>
<td>• Wait 24 hours before first wash • Machine wash warm or cold / mild detergent • Do not bleach or dry clean • Dry on normal setting</td>
<td>45°/60°</td>
<td>PET</td>
<td>100/3.9</td>
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<tr>
<td>EasyWeed Sub Block</td>
<td>• 100% polyester • Sublimated polyester</td>
<td>• Cut in reverse and weed design • Preheat garment for 2-3 seconds • Apply design at 265°F/130°C with medium firm pressure for 15 seconds • Peel backing cold</td>
<td>• Wait 24 hours before first wash • Machine wash warm or cold / mild detergent • Do not bleach or dry clean • Hang item to dry</td>
<td>45°/60°</td>
<td>PET</td>
<td>110/4.3</td>
</tr>
<tr>
<td>EasyWeed Adhesive</td>
<td>• 100% cotton • Poly/cotton blends • 100% polyester</td>
<td>• Cut in reverse and weed design • Preheat garment for 2-3 seconds • Apply design at 275°F/135°C with medium pressure for 5 seconds • Peel backing hot or cold. Apply top layer</td>
<td>• Wait 24 hours before first wash • Machine wash warm or cold / mild detergent • Do not bleach or dry clean • Hang item to dry</td>
<td>45°/60°</td>
<td>PET</td>
<td>75/2.95</td>
</tr>
<tr>
<td>EasyPatterns</td>
<td>• 100% cotton • Poly/cotton blends • 100% polyester • Leather • Lycra®/spandex</td>
<td>• Cut in reverse and weed design • Preheat garment for 2-3 seconds • Apply design at 305°F/150°C with medium pressure for 10-15 seconds • Peel backing hot or cold</td>
<td>• Wait 24 hours before first wash • Machine wash warm or cold / mild detergent • Do not bleach or dry clean • Dry on normal setting</td>
<td>45°/60°</td>
<td>PU</td>
<td>80/3.1</td>
</tr>
<tr>
<td>Easy Reflective</td>
<td>• 100% cotton • Poly/cotton blends • 100% polyester • Leather • Lycra®/spandex</td>
<td>• Cut in reverse and weed design • Preheat garment for 2-3 seconds • Apply design at 305°F/150°C with medium pressure for 15 seconds • Peel warm (at least 15 seconds off the press)</td>
<td>• Wait 24 hours before first wash • Machine wash warm or cold / mild detergent • Do not bleach or dry clean • Can be machine dried on low but hanging item to dry will preserve reflective quality</td>
<td>45°/60°</td>
<td>PET</td>
<td>140/5.51</td>
</tr>
</tbody>
</table>
### Glitter
- **Applies to:**
  - 100% cotton • Poly/cotton blends
  - 100% polyester • Leather

- **How to Apply:**
  - Cut in reverse and weed design
  - Preheat garment for 2-3 seconds
  - Apply design at 320°F/160°C with firm pressure for 10-15 seconds
  - Peel backing warm

- **Laundering:**
  - Wait 24 hours before first wash
  - Machine wash warm or cold / mild detergent
  - Do not bleach or dry clean
  - Dry on normal setting

- **Blade:** Compositional:
  - Microns/Mils: 45°/60° PU 325/12.8

### Holographic
- **Applies to:**
  - 100% cotton • Poly/cotton blends
  - 100% polyester • Leather
  - Sublimated polyester

- **How to Apply:**
  - Cut in reverse and weed design
  - Preheat garment for 2-3 seconds
  - Apply design at 320°F/160°C with medium pressure for 15-20 seconds
  - Peel backing cold

- **Laundering:**
  - Wait 24 hours before first wash
  - Machine wash warm or cold / mild detergent
  - Do not bleach or dry clean
  - Hang item to dry

- **Blade:** Compositional:
  - Microns/Mils: 45°/60° Polyester/Metalized Foil 110/4.3

### Brick™ 600
- **Applies to:**
  - 100% cotton • Poly/cotton blends
  - 100% polyester • Lycrea®/spandex

- **How to Apply:**
  - Cut in reverse and weed design
  - Preheat garment for 2-3 seconds
  - Apply design at 311°F/155°C with medium-firm pressure for 5 seconds
  - Turn garment inside out and heat 15 seconds on adhesive side • Peel backing cold

- **Laundering:**
  - Wait 24 hours before first wash
  - Machine wash warm or cold / mild detergent
  - Do not bleach or dry clean
  - Hang item to dry

- **Blade:** Compositional:
  - Microns/Mils: 45°/60° PU 600/23.6

### ReflectAll™
- **Applies to:**
  - 100% cotton • Poly/cotton blends
  - 100% polyester • Leather • Lycrea®/spandex

- **How to Apply:**
  - Remove clear liner
  - Cut in reverse and weed design
  - Preheat garment for 2-3 seconds
  - Apply design at 305°F/150°C with medium pressure for 5 seconds. Peel backing hot.
  - Recover and heat for 10 seconds

- **Laundering:**
  - Wait 24 hours before first wash
  - Machine wash warm or cold / mild detergent
  - Do not bleach or dry clean
  - Hang item to dry

- **Blade:** Compositional:
  - Microns/Mils: 45°/60° PU 160/6.2

### ExtraRefl
- **Applies to:**
  - 100% cotton • Poly/cotton blends
  - 100% polyester • Leather

- **How to Apply:**
  - Product has a non-sticky, static backing
  - Remove pink liner
  - Cut in reverse and weed design
  - Preheat garment for 2-3 seconds
  - Apply design at 305°F/150°C with medium pressure for 2 seconds
  - Peel cold, recover and heat for 10 seconds

- **Laundering:**
  - Wait 24 hours before first wash
  - Machine wash warm or cold / mild detergent
  - Do not bleach or dry clean
  - Hang item to dry to preserve reflectivity

- **Blade:** Compositional:
  - Microns/Mils: 45°/60° PET 110/4.3

### StripFlock™
- **Applies to:**
  - 100% cotton • Poly/cotton blends
  - 100% polyester • Leather
  - Sublimated polyester

- **How to Apply:**
  - Cut in reverse and weed design
  - Preheat garment for 2-3 seconds
  - Apply design at 320°F/160°C with firm pressure for 15-20 seconds
  - Peel backing cold

- **Laundering:**
  - Wait 24 hours before first wash
  - Machine wash warm or cold / mild detergent
  - Do not bleach or dry clean
  - Dry on normal setting

- **Blade:** Compositional:
  - Microns/Mils: 45°/60° PVC 410/16.1

### VideoFlex® Glitter
- **Applies to:**
  - 100% polyester • Poly/cotton blends
  - Nylon • Leather

- **How to Apply:**
  - Cut in reverse and weed design
  - Preheat garment for 2-3 seconds
  - Apply design at 305°F/150°C with medium pressure for 10-15 seconds
  - Peel backing cold

- **Laundering:**
  - Wait 24 hours before first wash
  - Machine wash warm or cold / mild detergent
  - Do not bleach or dry clean
  - Dry on normal setting

- **Blade:** Compositional:
  - Microns/Mils: 45°/60° PU 110/4.3

### Metallic
- **Applies to:**
  - 100% cotton • Poly/cotton blends
  - 100% polyester • Leather
  - Sublimated polyester

- **How to Apply:**
  - Cut in reverse and weed design
  - Preheat garment for 2-3 seconds
  - Apply design at 305°F/150°C with medium pressure for 10-15 seconds
  - Peel backing cold

- **Laundering:**
  - Wait 24 hours before first wash
  - Machine wash warm or cold / mild detergent
  - Do not bleach or dry clean
  - Dry on normal setting

- **Blade:** Compositional:
  - Microns/Mils: 45°/60° PET 100/3.9

### CADflex™
- **Applies to:**
  - 100% cotton • Poly/cotton blends
  - 100% polyester • Leather

- **How to Apply:**
  - Cut in reverse and weed design
  - Preheat garment for 2-3 seconds
  - Apply design at 305°F/150°C with medium-firm pressure for 15 seconds
  - Peel backing cold

- **Laundering:**
  - Wait 24 hours before first wash
  - Machine wash warm / mild detergent
  - Do not bleach or dry clean
  - Dry on normal setting

- **Blade:** Compositional:
  - Microns/Mils: 45°/60° PVC 175/6.8

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**Recommended Accessories:**
- Siser Weeder, parchment or multipurpose paper, or heat transfer cover sheet

* Due to variances in the manufacturing process of fabrics, Siser highly recommends testing prior to production.

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1-2018