Builder 3D Printer – Heated Build Plate Installation Guide
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Points of attention

When using the heated bed please make sure you have read the points of attention below.

- Only use the adaptor included by us
- Do not place or use any flammable liquids on or next to the heated bed
- Install the adaptor to the connect box and not straight to the heated bed
- Replace the old bed for the new heated bed
- Make sure you adjust the height of the heated bed as the bed is a little bit thicker.
- Make sure you switch off the heated bed after using it. The heated bed does not automatically switch off when the print has finished
- Use the thermometer to make sure the heated bed has reached the right temperature for the object you would like to print.
- The regulator button does not mention the temperature but the percentage of the ability of the heated bed
- The heated bed is an extension for your 3D printer but the print quality is depending on more factors than the heated bed.
- You will have to test/find out which temperature gives the best results for your objects.

Attention!!!: As mentioned above the heated bed will not switch off automatically after your print is ready. The heated bed stays on temperature till you switch it off. Do not leave the heated bed on without any supervision. Do not use any flammable liquids on the heated bed and do not place flammable objects on or near the heated bed. Be aware of the fact that the heated bed is able to cause burn marks to your skin. The regulation button does not mention the temperature but the percentage of the ability of the heated bed.
Content of package

1. Regulator
2. Heated bed
3. Adaptor
4. Glass plate
5. Temperature sensor
6. Clamps
Assemble the heated bed

Before using the heated bed you need to assemble it. Below you will find a brief description how to assemble the heated bed.

1. Attach the bed with the clamps to the glass plate.

2. Make sure the regulator is switched off.

3. Connect the regulator to the heated bed.
4. Connect the adaptor to the regulator.

5. Remove the old print bed from your Builder and exchange this for the heated bed.
6. Install the height of the heated bed as the heated bed is a little bit thicker than the non-heated bed.
7. Connect the adaptor to the power supply.
8. Switch on the regulator.
9. Adjust the temperature by rotating the button of the regulator. (0-100 is not the temperature but the ability of the heated bed)
10. Check the temperature of the heated bed with the included thermometer.

11. Control the temperature by rotating the regulation button.
12. Make sure the heated bed is clean, dust free and greaseproof before printing.
13. When the heated bed has reached the right temperature for your object you are able to start printing.