### Reference Chart for Siser® CAD-Materials

<table>
<thead>
<tr>
<th>DESCRIPTION</th>
<th>DETAILS</th>
<th>COLORS</th>
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</tr>
</thead>
<tbody>
<tr>
<td>EasyWeed™ by Siser®</td>
<td>Adheres to: 100% cotton, 100% uncoated polyester, poly/cotton blends&lt;br&gt;• Blade: 45°/60°&lt;br&gt;• Composition: PU&lt;br&gt;• Microns/Mils: 90/3.5&lt;br&gt;• Available in: 15” and 20” (White &amp; Black only)&lt;br&gt;Glow in the Dark Available in: 20” 5, 10, 25 and 50 yards</td>
<td>White, Cream, Lemon, Yellow, Sun, Orange, Bright Red, Red, Cardinal, Pink, Maroon, Dark Maroon, Burgundy, Lime, Green, Dark Green, Sky Blue, Turquoise, Royal Blue, Navy Blue, Lilac, Purple, Brown, Gray, Charcoal, Black, Vegas Gold, Gold, Silver, Light Pink, Pale Blue, Green Apple, Bubble Gum, Hibiscus, Columbia Blue, FLUORESCENTS: Yellow, Orange, Pink, Raspberry, Green, Blue</td>
<td>Always perform a test cut&lt;br&gt;Always perform a test cut in REVERSE and weed&lt;br&gt;<strong>Preheat garment 2 to 3 seconds</strong>&lt;br&gt;<strong>TEMPERATURE: 305° F/152° C</strong>&lt;br&gt;<strong>PRESSURE: Medium-Firm</strong>&lt;br&gt;<strong>TIME: 15 seconds</strong>&lt;br&gt;<strong>Peel HOT or COLD</strong>&lt;br&gt;For washing instructions, see tech sheet</td>
</tr>
<tr>
<td>EasyWeed™ Stretch by Siser®</td>
<td>Adheres to: 100% cotton, 100% uncoated polyester, poly/cotton blends, Lycra®/spandex&lt;br&gt;• Blade: 45°/60°&lt;br&gt;• Composition: PU&lt;br&gt;• Microns/Mils: 85/3.5&lt;br&gt;• Available in: 15” 5, 10, 25, and 50 yards</td>
<td>White, Yellow, Sun, Orange, Bright Red, Red, Green, Royal Blue, Navy Blue, Black, Gold, Silver</td>
<td>Always perform a test cut&lt;br&gt;Always perform a test cut in REVERSE and weed&lt;br&gt;<strong>Preheat garment 2 to 3 seconds</strong>&lt;br&gt;<strong>TEMPERATURE: 305° F/152° C</strong>&lt;br&gt;<strong>PRESSURE: Medium-Firm</strong>&lt;br&gt;<strong>TIME: 15 seconds</strong>&lt;br&gt;<strong>Peel HOT or COLD</strong>&lt;br&gt;For washing instructions, see tech sheet</td>
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<td>EasyWeed™ Electric by Siser®</td>
<td>Adheres to: 100% cotton, 100% uncoated polyester, poly/cotton blends&lt;br&gt;• Blade: 45°/60°&lt;br&gt;• Composition: PU&lt;br&gt;• Microns/Mils: 90/3.5&lt;br&gt;• Available in: 15” 5, 10, 25, and 50 yards</td>
<td>Yellow, Orange, Red, Pink, Cherry, Purple, Blue, Lime, Copper, Silver Lens, Gold Lens</td>
<td>Always perform a test cut&lt;br&gt;Always perform a test cut in REVERSE and weed&lt;br&gt;<strong>Preheat garment 2 to 3 seconds</strong>&lt;br&gt;<strong>TEMPERATURE: 305° F/152° C</strong>&lt;br&gt;<strong>PRESSURE: Medium</strong>&lt;br&gt;<strong>TIME: 15 seconds</strong>&lt;br&gt;<strong>Peel HOT or COLD</strong>&lt;br&gt;For washing instructions, see tech sheet</td>
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<tr>
<td>EasyWeed™ Extra by Siser®</td>
<td>Adheres to: lightly siliconed nylons, 100% polyester, poly/cotton blends, leather&lt;br&gt;(Not recommended for Lycra®/spandex)&lt;br&gt;• Blade: 45°/60°&lt;br&gt;• Composition: PU&lt;br&gt;• Microns/Mils: 80/3.2&lt;br&gt;• Available in: 15” 5, 10, 25, and 50 yards</td>
<td>White, Sun, Orange, Red, Royal Blue, Purple, Gray, Black, Silver</td>
<td>Always perform a test cut&lt;br&gt;Always perform a test cut in REVERSE and weed&lt;br&gt;<strong>Preheat garment 2 to 3 seconds</strong>&lt;br&gt;<strong>TEMPERATURE: 320° F/160° C</strong>&lt;br&gt;<strong>PRESSURE: Light-Medium</strong>&lt;br&gt;<strong>TIME: 10 seconds</strong>&lt;br&gt;<strong>Peel HOT or COLD</strong>&lt;br&gt;For washing instructions, see tech sheet</td>
</tr>
<tr>
<td>EasyWeed™ Perf by Siser®</td>
<td>Adheres to: 100% cotton, 100% uncoated polyesters, poly/cotton blends&lt;br&gt;• Blade: 45°/60°&lt;br&gt;• Composition: PU&lt;br&gt;• Microns/Mils: 90/3.7&lt;br&gt;• Available in: 15” 5, 10, 25, and 50 yards</td>
<td>White, Red, Royal Blue, Navy Blue, Black</td>
<td>Always perform a test cut&lt;br&gt;Always perform a test cut in REVERSE and weed&lt;br&gt;<strong>Preheat garment 2 to 3 seconds</strong>&lt;br&gt;<strong>TEMPERATURE: 305° F/150° C</strong>&lt;br&gt;<strong>PRESSURE: Medium</strong>&lt;br&gt;<strong>TIME: 10-15 seconds</strong>&lt;br&gt;<strong>Peel HOT or COLD</strong>&lt;br&gt;For washing instructions, see tech sheet</td>
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<td><strong>Metallic</strong> by Siser®</td>
<td>CAD-Material with a silver or gold metallic mirror effect that really makes a logo pop! Great material for creating a special effect!</td>
<td>Gold, Silver</td>
<td>Always perform a test cut&lt;br&gt;Cut in REVERSE and weed&lt;br&gt;Preheat garment 2 to 3 seconds&lt;br&gt;TEMPERATURE: 305° F/152° C&lt;br&gt;PRESSURE: Medium&lt;br&gt;TIME: 10-15 seconds&lt;br&gt;Peel COLD</td>
</tr>
<tr>
<td><strong>VideoFlex® Moda</strong> by Siser®</td>
<td>Create colorful fashion looks with todays trendiest shades. This line of easy-to-use heat transfer material was specifically developed for the fashion and sportswear industry.</td>
<td>Glossy White, Glossy Pink, Glossy Red, Glossy Black</td>
<td>Always perform a test cut&lt;br&gt;Cut in REVERSE and weed&lt;br&gt;Preheat garment 2 to 3 seconds&lt;br&gt;TEMPERATURE: 305° F/152° C&lt;br&gt;PRESSURE: Medium&lt;br&gt;TIME: 10-15 seconds&lt;br&gt;Peel COLD</td>
</tr>
<tr>
<td><strong>VideoFlex® Glitter</strong> by Siser®</td>
<td>Specifically designed for the fashion industry, the glitter effects are great for cheerleading dance and gymnastics. The glitter is embedded in the vinyl so it is not as hard on the blade.</td>
<td>Glitter Pink, Glitter Red, Glitter Royal Blue, Glitter Black, Glitter Silver, Glitter Gold</td>
<td>Always perform a test cut&lt;br&gt;Cut in REVERSE and weed&lt;br&gt;Preheat garment 2 to 3 seconds&lt;br&gt;TEMPERATURE: 305° F/152° C&lt;br&gt;PRESSURE: Medium&lt;br&gt;TIME: 10-15 seconds&lt;br&gt;Peel COLD</td>
</tr>
<tr>
<td><strong>StripFlock®</strong> by Siser®</td>
<td>A great alternative to embroidery StripFlock® gives logos a raised, textured, suede-like feel. Excellent for retro designs or anytime you want a rich look.&lt;br&gt;The only flock in the industry that can be layered on itself!</td>
<td>White, Lemon, Yellow, Orange, Red, Pink, Green, Pale Blue, Royal Blue, Navy Blue, Purple, Gray, Black, Bright Red, Denim, Cinnamon, Emerald, Orchid</td>
<td>Always perform a test cut&lt;br&gt;Cut in REVERSE and weed&lt;br&gt;Preheat garment 2 to 3 seconds&lt;br&gt;TEMPERATURE: 320° F/160° C&lt;br&gt;PRESSURE: Medium&lt;br&gt;TIME: 15-20 seconds&lt;br&gt;Peel COLD</td>
</tr>
<tr>
<td><strong>ReflectAll™</strong> by Siser®</td>
<td>The state of the art in polyurethane reflective, cuttable materials. ReflectAll™ is a truly remarkable product that has a higher reflective ability due to its patented glass bead technology.</td>
<td>White, Yellow, Red, Green, Black, Silver</td>
<td>REMOVE LINER&lt;br&gt;Always perform a test cut&lt;br&gt;Cut in REVERSE and weed&lt;br&gt;Preheat garment 2 to 3 seconds&lt;br&gt;TEMPERATURE: 305° F/152° C&lt;br&gt;PRESSURE: Medium&lt;br&gt;TIME: 5 seconds&lt;br&gt;Peel HOT&lt;br&gt;REPRESS FOR 5 SECONDS</td>
</tr>
</tbody>
</table>

**Adheres to:**
- 100% cotton, 100% uncoated polyester, poly/cotton blends
- Blade: 45°/60°
- Composition: PU
- Microns/Mils: 75/3.0
- Available in: 20', 5, 10, 25 and 50 yards

**Blade:** 45°/60°
**Composition:** PU
**Microns/Mils:** 90/3.5
**Available in:** 15', 5, 10, 25 and 50 yards

**Blade:** 45°/60°
**Composition:** PVC
**Microns/Mils:** 410/16.1
**Available in:** 15', 5, 10, 25 and 50 yards

**Adheres to:** 100%  polyester, poly/cotton blends, coated nyons, Lycra®/ spandex, leather
**Blade:** 45°/60°
**Composition:** PU
**Microns/Mils:** 135-180/5.3-7.1
**Available in:** 20', 5, 10, 25 and 50 yards

For washing instructions, see tech sheet.
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| **3D XPD<sup>®</sup> by Siser<sup>®</sup>** | Add dimension and texture to any design with 3D XPD®. When heat applied, 3D XPD® puffs up to create a unique bubbly texture to letters and shapes. Create authentic appliqué looks without embroidery. Great for a retro vintage look. | White, Yellow, Red, Green, Sky Blue, Black | REMOVE LINER  
Always perform a test cut  
Cut in REVERSE and weed  
Preheat Garment 2 to 3 seconds  
**STEP 1:**  
**TEMPERATURE:** 345° F/175° C  
**PRESSURE:** Medium  
**TIME:** 5 seconds  
**STEP 2:**  
Lower the platen just enough to touch the garment  
DO NOT LOCK DOWN  
**TIME:** 15 seconds |
| **Glitter** | Add the sparkle of glitter effects to any logo with Siser’s Glitter heat transfer film. Perfect for dance and cheer wear or anywhere you need some extra shine. Glass like fragments make this the ultimate in glitter transfer films. | Silver, Black Silver, Light Multi, Confetti, Gold, Old Gold, Black Gold, Copper, Bronze, Red, Translucent Light Pink, Blush, Cherry, Lavender, Purple, Eggplant, Aqua, Blue, Sapphire, Jade, Emerald, Light Green, Grass, Black, Hot Pink, Royal Blue | **Child Safe**  
**Lead Free**  
**Phthalate-Free**  
**CERTIFIED**  
**For washing instructions, see tech sheet** |
| **Holographic** | Take your logo to the next level with Siser’s Holographic. Create a three dimensional prism-like effect to make your textiles shine. | Crystal, Black, Royal Blue, Navy Blue, Red, Green, Orange, Fuschia, Sky Blue, Gold, Silver, Purple, Aqua, Gold Crystal, Spectrum, Pink | **Child Safe**  
**Lead Free**  
**Phthalate-Free**  
**CERTIFIED**  
**For washing instructions, see tech sheet** |
| **CADflex™** | CADflex’s non sticky carrier makes it perfect for athletic names, numbers and many other logos. Now you can easily cut, weed and store the stock logos you need! Great opacity, washability and durability. | White, Lemon, Yellow, Dark Yellow, Orange, Red, Pink, Burgundy, Kelly, Dark Green, Sky Blue, Royal Blue, Navy Blue, Purple, Brown, Gray, Black, Gold, Silver | **Child Safe**  
**Lead Free**  
**Phthalate-Free**  
**CERTIFIED**  
**For washing instructions, see tech sheet** |